
# NURON TOOL SELECTOR

October 2022

## TABLE OF CONTENTS

## HOW TO READ THE TOOL SELECTOR?

**Sound pressure Value**
The sound pressure level is the physical value which is directly processed by the human ear. It is measured with standard microphones in accordance with EN 60745-2-X or EN62841-2-X. The sound pressure level is strongly dependent on the location of the tool in relation to the microphone. Due to this dependence, it is not a reliable quantity for technical documentation. Therefore, we also declare sound power value. Both values are measured in accordance with the relevant standard EN 60745-2-X or EN62841-2-X, while taking into account the measurement instructions for specific tool classes within the standards.

**Sound power value**
This value is computed from several sound pressure levels at different measurement locations. It stands for an overall acoustic energy dissipated by the tool. While using a tool, protective equipment should be used as specified by the manufacturer in the relevant documents.

**Vibration values**
Measured in accordance with EN 60745. In certain applications where EN 60745 may not apply, BS EN 5349 is used. All data complies with the Control of Vibration at Work Regulations 2005. The tri-axial vibration value is required for risk analysis.

**EAV**
The "Exposure Action Value" (EAV) of 2.5 m/s² is the safer limit and can be worked to without any additional controls in place (risk assessment, health surveillance, inspection etc.). Employees should always aim to work to the EAV.

**ELV**
The "Exposure Limit Value" (EAV) of 5 m/s² is the absolute maximum weighted average level for an 8-hour working shift. If an exposure of 2,5m/s² within an 8-hour working shift is exceeded, the employer has to take action in accordance with the local legislation.

**Consumables**
All values given are valid only for the given tool and consumable as well as the base material.

**HSE Points**
The exposure points system is a simple alternative for describing and managing exposures in the workplace. It helps to make the system more tangible and is useful especially when carrying out more than one application per day.
In this product selector the HSE points system have been combined with Hilti's productivity figures.

**The EAV allows a maximum of 100 point per day.**
**The ELV allows a maximum of 400 point per day.**

**Example:**

| Tool | Material | Detail | HSE Points | Applications | Total Points |
|---|---|---|---|---|---|
| TE 6-22 | Concrete 50 N/mm² | Hole depth: 100 mm Hole diameter: 10 mm | 0,68 | 20 | 13,6 |

This case comes in at below the EAV.

**Applications**

**Drilling**
The number of holes that can be drilled for a particular tool and given diameter, depth, work piece material and consumable in a working day before the EAV and ELV (shown in brackets) are given under the productivity data section. The red value is the number of HSE points per hole for the given tool and application.

**Breaking**
The volume of material that can be broken for a particular tool and given work piece material and consumable in a working day before the EAV and ELV (shown in brackets) are given in the productivity data section. The red value is the number of HSE points per litre for the given tool and application.

**Impact Fastening**
The number of nails that can be set for a particular tool and given work piece material and nail type in a working day before the EAV and ELV (shown in brackets) are given under the productivity data section. The red value is the number of HSE points per hole for the given tool and application.

**Diamond Coring**
The number of holes that can be made for a particular tool given diameter, depth, work piece material and consumable in working day before reaching the EAV and ELV (shown in brackets) are given under the productivity data. The red value is the number of HSE points per hole for the given application (hand held).

**Fastening**
The cartridge colour is listed followed by the number of fastenings that can be made in a given day before reaching the EAV and ELV. The HSE points per fixing are listed.

**Cutting**
The length of material and number of cuts that can be made for a particular tool and application in one working day before reaching the EAV and ELV are listed under the productivity data.

## ROTARY HAMMERS CORDLESS

| Basic tool data | | | | | | | | | | Productivity data | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Tool | Dust removal available | Emission sound pressure level $L_{pA}$* | Emission sound power level* | Application for vibration value | Battery for vibration | Triaxial vibration value* | Uncertainty K | Time to EAV | Time to ELV | Work piece material of productivity data | Insert | | Number of holes till EAV 2,5 m/s² for drilling diameter (mm)<br>Number of holes till ELV 5 m/s2 for drilling diameter (mm)<br>HSE points per hole | | | | | |
| | | | | | | | | | | | | | 6 | 8 | 10 | 12 | 14 | 16 |
| TE 6-22 & DRS (05) | TE DRS 4/6 | 91 dB(A) | 102 dB(A) | Hammer drilling in concrete | B 22-85 | 10.6 m/s² | 1.5 m/s² | 26.7 min | 106.8 min | C50 | Hilti CX4 | holes till EAV | 208 | 181 | 146 | 113 | 90 | 80 |
| | | | | | | | | | | | | holes till ELV | 831 | 722 | 585 | 453 | 361 | 319 |
| | | | | | | | | | | | | HSE Points | 0.48 | 0.55 | 0.68 | 0.88 | 1.11 | 1.26 |
| | | | | | B 22-170 | 11.3 m/s² | 1.5 m/s² | 23.5 min | 94.0 min | | | holes till EAV | 183 | 159 | 129 | 100 | 79 | 70 |
| | | | | | | | | | | | | holes till ELV | 731 | 636 | 515 | 399 | 317 | 280 |
| | | | | | | | | | | | | HSE Points | 0.55 | 0.63 | 0.78 | 1.00 | 1.26 | 1.43 |
| TE 2-22 (03) | | 92 dB(A) | 103 dB(A) | | B 22-55 | 14.7 m/s² | 1.5 m/s² | 13.9 min | 55.5 min | | TE-CX | holes till EAV | 141 | 125 | 94 | 70 | 59 | 49 |
| | | | | | | | | | | | | holes till ELV | 564 | 500 | 376 | 282 | 235 | 196 |
| | | | | | | | | | | | | HSE Points | 0.71 | 0.80 | 1.06 | 1.42 | 1.70 | 2.04 |
| | | | | | B 22-110 | 14.7 m/s² | 1.5 m/s² | 13.9 min | 55.5 min | | | holes till EAV | 141 | 125 | 94 | 70 | 59 | 49 |
| | | | | | | | | | | | | holes till ELV | 564 | 500 | 376 | 282 | 235 | 196 |
| | | | | | | | | | | | | HSE Points | 0.71 | 0.80 | 1.06 | 1.42 | 1.70 | 2.04 |

* Emission sound pressure level $L_{pA}$ and triaxial vibration value ahv according to the relevant European Standard EN 60745-2-x or EN62841-2-X. Uncertainty (k): noise 3dB.

**Drilling**

The number of holes that can be drilled for a particular tool and given diameter, depth, work piece material and consumable in a working day before the EAV and ELV (shown in brackets) are given in the productivity data section. The red value is the number of HSE points per hole for the given tool and application**.**

## COMBI HAMMERS- HAMMER DRILLING IN CONCRETE

| Basic tool data | | | | | | | | Productivity data | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Tool | Dust removal available | Emission sound pressure level LpA* | Emission sound power level* | Triaxial vibration value* | Uncertainty K | Time to EAV | Time to ELV | Work piece material of productivity data | Core bit length or type | | Number of holes to EAV 2,5 m/s² (ELV 5 m/s2) for drilling diameter (mm) HSE points per hole 100mm Hole depth 100mm | | | | | |
| | | | | | | | | | | | 6 | 8 | 10 | 12 | 14 | 16 |
| TE 4-A22 (02) | DRS-4A | 88 dB(A) | 99 dB(A) | 11.0 m/s² | 1.5 m/s² | 25 min | 99 min | concrete C50/60 | TE-CX | holes till EAV | 184 | 148 | 107 | 83 | 72 | 53 |
| | | | | | | | | | | holes till ELV | 737 | 592 | 429 | 333 | 290 | 212 |
| | | | | | | | | | | HSE Points | 0.54 | 0.68 | 0.93 | 1.20 | 1.38 | 1.89 |
| TE 6-A22 (04) | DRS-6A | 89 dB(A) | 100 dB(A) | 13.4 m/s² | 1.5 m/s² | 17 min | 67 min | concrete C50/60 | TE-CX | holes till EAV | 130 | 116 | 91 | 74 | 60 | 48 |
| | | | | | | | | | | holes till ELV | 520 | 465 | 366 | 295 | 239 | 193 |
| | | | | | | | | | | HSE Points | 0.77 | 0.86 | 1.09 | 1.35 | 1.68 | 2.07 |
| TE 7-A(01) | DRS-M | 88 dB(A) | 99 dB(A) | 11.0 m/s² | 1.5 m/s² | 25 min | 99 min | concrete 40 N/mm² | TE-CX | holes till EAV | #DIV/0! | 123 | #DIV/0! | 105 | #DIV/0! | 67 |
| | | | | | | | | | | holes till ELV | #DIV/0! | 493 | #DIV/0! | 421 | #DIV/0! | 266 |
| | | | | | | | | | | HSE Points | #DIV/0! | 0.81 | #DIV/0! | 0.95 | #DIV/0! | 1.50 |
| TE 4-22 (03) | DRS-4A | | | 12.0 m/s² | 1.5 m/s² | 21 min | 83 min | concrete C50/60 | TE-CX | holes till EAV | 147 | 124 | 90 | 68 | 66 | 52 |
| | | | | | | | | | | holes till ELV | 589 | 497 | 361 | 273 | 265 | 207 |
| | | | | | | | | | | HSE Points | 0.68 | 0.80 | 1.11 | 1.47 | 1.51 | 1.93 |
| TE 6-22 (05) | DRS-6A | 92 dB(A) | 103 dB(A) | 10.7 m/s² | 1.5 m/s² | 26 min | 105 min | concrete C50/60 | TE-CX | holes till EAV | 204 | 177 | 143 | 111 | 89 | 78 |
| | | | | | | | | | | holes till ELV | 816 | 709 | 574 | 445 | 354 | 313 |
| | | | | | | | | | | HSE Points | 0.49 | 0.56 | 0.70 | 0.90 | 1.13 | 1.28 |

* Emission sound pressure level LpA and triaxial vibration value ahv according to the relevant European Standard EN 60745-2-x or EN62841-2-X. Uncertainty (k): noise 3dB.

| Basic tool data | | | | | | | | | | Productivity data | | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Tool | Dust removal available | Emission sound pressure level LpA* | Emission sound power level* | Application for vibration value | Battery for vibration value | Triaxial vibration value* | Uncertainty K | Time to EAV | Time to ELV | Work piece material of productivity data | Core bit length or type | | Number of holes till EAV 2,5 m/s² for drilling diameter (mm) Number of holes till ELV 5 m/s2 for drilling diameter (mm) HSE points per hole Hole depth 100mm | | | | | | | | | | | |
| | | | | | | | | | | | | | 6 | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 25 | 28 | 32 | 40 |
| TE 30-22 (03) | TE DRS-D, TE DRS-C | 91 dB(A) | 102 dB(A) | hammer drilling in concrete | B 22-85 | 11.4 m/s² | 1.5 m/s² | 23 min | 92 min | C50 | TE-CX 4th gen | holes till EAV | 163 | 161 | 129 | 114 | 105 | 87 | 66 | 60 | 38 | 24 | | |
| | | | | | | | | | | | | holes till ELV | 653 | 643 | 517 | 457 | 420 | 349 | 265 | 241 | 152 | 97 | | |
| | | | | | | | | | | | | HSE Points | 0.61 | 0.62 | 0.77 | 0.87 | 0.95 | 1.15 | 1.51 | 1.66 | 2.63 | 4.10 | | |
| | | | | | B 22-255 | 10.7 m/s² | 1.5 m/s² | 26 min | 105 min | | | holes till EAV | 185 | 182 | 147 | 130 | 119 | 99 | 75 | 68 | 43 | 28 | | |
| | | | | | | | | | | | | holes till ELV | 741 | 730 | 587 | 519 | 477 | 396 | 301 | 274 | 173 | 111 | | |
| | | | | | | | | | | | | HSE Points | 0.61 | 0.62 | 0.77 | 0.87 | 0.95 | 1.15 | 1.51 | 1.66 | 2.63 | 4.10 | | |
| TE 60-22 (04) | TE DRS-Y, TE DRS-D | 95 dB(A) | 106 dB(A) | hammer drilling in concrete | B 22-110 | 10.9 m/s² | 1.5 m/s² | 25 min | 101 min | C50 | TE-YX (DB4000) | holes till EAV | | | | | | | 121 | 103 | 75 | | 48 | 29 |
| | | | | | | | | | | | | holes till ELV | | | | | | | 484 | 412 | 298 | | 191 | 116 |
| | | | | | | | | | | | | HSE Points | | | | | | | 0.83 | 0.97 | 1.34 | | 2.10 | 3.46 |

* Emission sound pressure level LpA and triaxial vibration value ahv according to the relevant European Standard EN 60745-2-x or EN62841-2-X. Uncertainty (k): noise 3dB.

## COMBI HAMMERS- CHISELING IN CONCRETE

| Basic tool data | | | | | | | | | | Productivity data | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| **Tool** | **Dust removal available** | **Emission sound pressure level LpA*** | **Emission sound power level*** | **Application for vibration value** | **Battery for vibration value** | **Triaxial vibration value*** | **Uncertainty K** | **Time to EAV** | **Time to ELV** | **Work piece material of productivity data** | **Consumables** | **Volume till EAV 2,5 m/s² (liter)** | **Volume till ELV 5 m/s² (liter)** | **HSE Points per Liter** |
| TE 30-22 (03) | TE DRS-D, TE DRS-C | 91 dB(A) | 102 dB(A) | chiseling in concrete | B 22-85 | 7.4 m/s² | 1.5 m/s² | 55 min | 219 min | B35 | TE-CP-SM 18 | 23.55734112 | 94.2293645 | 4.2 HSE points per l |
| | | | | | B 22-255 | 8.4 m/s² | 1.5 m/s² | 43 min | 170 min | | | 18.28231293 | 73.1292517 | 5.5 HSE points per l |
| TE 60-22 (04) | TE DRS-Y, TE DRS-D | 95 dB(A) | 106 dB(A) | chiseling in concrete | B 22-110 | 8.6 m/s² | 1.5 m/s² | 41 min | 162 min | B35 | TE YPX-SM | 44.61871282 | 178.4748513 | 2.2 HSE points per l |
| | | | | | B 22-255 | 7.8 m/s² | 1.5 m/s² | 49 min | 197 min | | | 54.24063116 | 216.9625247 | 1.8 HSE points per l |

* Emission sound pressure level LpA and triaxial vibration value ahv according to the relevant European Standard EN 60745-2-x or EN62841-2-X. Uncertainty (k): noise 3dB.

## BREAKERS- CHISELING TO WALL

| Basic tool data | | | | | | | | | | Productivity data | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| **Tool** | **Battery** | **Dust removal available** | **Emission sound pressure level $L_{pA}$*** | **Emission sound power level*** | **Battery for vibration level** | **Triaxial vibration value*** | **Uncertainty K** | **Time to EAV** | **Time to ELV** | **Work piece material of productivity data** | **Consumables** | **Volume till EAV 2,5 m/s² (liter)** | **Volume till ELV 5 m/s² (liter)** | **HSE Points per Liter** |
| TE 2000-22 (01) | B22-255 Li-Ion (01) | | 87 dB(A) | 98 dB(A) | B 22-170<br>B 22-225 | 3.8 m/s² | 1.5 m/s² | 208 min | 831 min | Concrete C30 | TE-SPX-SM 36 | | | 0.00 HSE Points per l |
| TE 500-22 (02) | B22-255 Li-Ion (01) | | 95 dB(A) | 106 dB(A) | B 22-110 | 9.2 m/s² | 1.5 m/s² | 35 min | 142 min | Concrete 50/60 N/mm² | TE-Y | | | 0.00 HSE Points per l |
| | | | | | B 22-225 | 7.8 m/s² | 1.5 m/s² | 49 min | 197 min | | | | | 0.00 HSE Points per l |

* Emission sound pressure level LpA and triaxial vibration value ahv according to the relevant European Standard EN 60745-2-x or EN62841-2-X. Uncertainty (k): noise 3dB.

## CORDLESS DRILL DRIVERS, HAMMER DRILLS DRIVERS, COMPACT DRILL DRIVERS

| Basic tool data | | | | | | | | | | Productivity data | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Tool | Dust removal available | Emission sound pressure level $L_{pA}$* | Emission sound power level* | Application for vibration | Battery for vibration | Triaxial vibration value* | Uncertainty K | Time to EAV | Time to ELV | Work piece material | Core bit length or type | Number of holes till EAV 2,5 m/s² for drilling diameter (mm)<br>Number of holes till ELV 5 m/s2 for drilling diameter (mm)<br>HSE points per hole<br>sheet steel thickness (mm)<br>one-step drilling | | | | | | | | | |
| | | | | | | | | | | | | 1 mm | 2 mm | 3 mm | 4 mm | 5 mm | 6 mm | 7 mm | 8 mm | 9 mm | 10 mm |
| SF 4-22 (02) | | 75 dB(A) | 86 dB(A) | drilling in metal | B 22-55 | 2.2 m/s² | 1.5 m/s² | 37190 s | 148760 s | mild steel | HSS Spiral drill 6,0x93 mm | 55508 | 27754 | 18503 | 13877 | 11102 | 9251 | 7930 | 6938 | 6168 | 5551 |
| | | | | | | | | | | | | (222030) | (111015) | (74010) | (55508) | (44406) | (37005) | (31719) | (27754) | (24670) | (22203) |
| | | | | | | | | | | | | 0.0018 | 0.0036 | 0.0054 | 0.0072 | 0.0090 | 0.0108 | 0.0126 | 0.0144 | 0.0162 | 0.0180 |
| | | | | | B 22-110 | 1.8 m/s² | 1.5 m/s² | 55556 s | 222222 s | | | 82919 | 41459 | 27640 | 20730 | 16584 | 13820 | 11846 | 10365 | 9213 | 8292 |
| | | | | | | | | | | | | (331675) | (165837) | (110558) | (82919) | (66335) | (55279) | (47382) | (41459) | (36853) | (33167) |
| | | | | | | | | | | | | 0.0012 | 0.0024 | 0.0036 | 0.0048 | 0.0060 | 0.0072 | 0.0084 | 0.0096 | 0.0109 | 0.0121 |
| SF 4H-22 (02) | no | 89 dB(A) | 100 dB(A) | drilling in metal | B 22-55 | 2.1 m/s² | 1.5 m/s² | 40816 s | 163265 s | mild steel | HSS Spiral drill 6,0x93 mm | 60920 | 30460 | 20307 | 15230 | 12184 | 10153 | 8703 | 7615 | 6769 | 6092 |
| | | | | | | | | | | | | (243680) | (121840) | (81227) | (60920) | (48736) | (40613) | (34811) | (30460) | (27076) | (24368) |
| | | | | | | | | | | | | 0.0016 | 0.0033 | 0.0049 | 0.0066 | 0.0082 | 0.0098 | 0.0115 | 0.0131 | 0.0148 | 0.0164 |
| | | | | | B 22-110 | 1.4 m/s² | 1.5 m/s² | 91837 s | 367347 s | | | 137070 | 68535 | 45690 | 34267 | 27414 | 22845 | 19581 | 17134 | 15230 | 13707 |
| | | | | | | | | | | | | (548279) | (274140) | (182760) | (137070) | (109656) | (91380) | (78326) | (68535) | (60920) | (54828) |
| | | | | | | | | | | | | 0.0007 | 0.0015 | 0.0022 | 0.0029 | 0.0036 | 0.0044 | 0.0051 | 0.0058 | 0.0066 | 0.0073 |
| | | | | hammer drilling in concrete | B 22-55 | 13.0 m/s² | 1.5 m/s² | 1065 s | 4260 s | | | | | | | | | | | | |
| | | | | | B 22-110 | 12.3 m/s² | 1.5 m/s² | 1190 s | 4759 s | | | | | | | | | | | | |
| SF 6-22 (03) | no | 74.5 dB(A) | 85.5 dB(A) | drilling in metal | B 22-85 | 1.0 m/s² | 1.5 m/s² | 180000 s | 720000 s | mild steel | HSS Spiral drill 6,0x93 mm | 268657 | 134328 | 89552 | 67164 | 53731 | 44776 | 38380 | 33582 | 29851 | 26866 |
| | | | | | | | | | | | | (1074627) | (537313) | (358209) | (268657) | (214925) | (179104) | (153518) | (134328) | (119403) | (107463) |
| | | | | | | | | | | | | 0.0004 | 0.0007 | 0.0011 | 0.0015 | 0.0019 | 0.0022 | 0.0026 | 0.0030 | 0.0034 | 0.0037 |
| | | | | | B 22-170 | 0.7 m/s² | | 367347 s | 1469388 s | mild steel | HSS Spiral drill 6,0x93 mm | 548279 | 274140 | 182760 | 137070 | 109656 | 91380 | 78326 | 68535 | 60920 | 54828 |
| | | | | | | | | | | | | (2193116) | (1096558) | (731039) | (548279) | (438623) | (365519) | (313302) | (274140) | (243680) | (219312) |
| | | | | | | | | | | | | 0.0002 | 0.0004 | 0.0005 | 0.0007 | 0.0009 | 0.0011 | 0.0013 | 0.0015 | 0.0016 | 0.0018 |
| SF 6H-22 (03) | no | 94.5 dB(A) | 105.5 dB(A) | drilling in metal | B 22-85 | 1.2 m/s² | 1.5 m/s² | 125000 s | 500000 s | mild steel | HSS Spiral drill 6,0x93 mm | 186567 | 93284 | 62189 | 46642 | 37313 | 31095 | 26652 | 23321 | 20730 | 18657 |
| | | | | | | | | | | | | (746269) | (373134) | (248756) | (186567) | (149254) | (124378) | (106610) | (93284) | (82919) | (74627) |
| | | | | | | | | | | | | 0.0005 | 0.0011 | 0.0016 | 0.0021 | 0.0027 | 0.0032 | 0.0038 | 0.0043 | 0.0048 | 0.0054 |
| | | | | | B 22-170 | 1.1 m/s² | | 148760 s | 595041 s | mild steel | HSS Spiral drill 6,0x93 mm | 222030 | 111015 | 74010 | 55508 | 44406 | 37005 | 31719 | 27754 | 24670 | 22203 |
| | | | | | | | | | | | | (888121) | (444061) | (296040) | (222030) | (177624) | (148020) | (126874) | (111015) | (98680) | (88812) |
| | | | | | | | | | | | | 0.0005 | 0.0009 | 0.0014 | 0.0018 | 0.0023 | 0.0027 | 0.0032 | 0.0036 | 0.0041 | 0.0045 |
| | | | | hammer drilling in concrete | B 22-85 | 11.9 m/s² | | 1271 s | 1271 s | | | | | | | | | | | | |
| | | | | | B 22-170 | 10.6 m/s² | | 1602 s | 1602 s | | | | | | | | | | | | |

* Emission sound pressure level LpA and triaxial vibration value ahv according to the relevant European Standard EN 60745-2-x or EN62841-2-X. Uncertainty (k): noise 3dB.

## IMPACT FASTENING – IMPACT DRIVERS/ WRENCHES

| Basic tool data | | | | | | | | | Productivity data | | |
|---|---|---|---|---|---|---|---|---|---|---|---|
| Tool | Dust removal available | Emission sound pressure level $L_{pA}$* | Emission sound power level* | Battery for vibration value | Triaxial vibration value* | Uncertainty K | Time to EAV | Time to ELV | Number of Screw settings till EAV 2,5 m/s² | Number of Screw settings till (ELV 5 m/s²) | HSE Points per setting |
| SIW 8-22 (01) | no | 98 dB(A) | 109 dB(A) | B 22-85 | 15.6 m/s² | 1.5 m/s² | 740 s | 2959 s | 148 | 592 | 0.68 HSE Points per setting |
| | | | | | | | | | 210 | 842 | 0.48 HSE Points per setting |
| | | | | | | | | | 110 | 438 | 0.91 HSE Points per setting |
| | | | | B 22-170 | 16.5 m/s² | 1.5 m/s² | 661 s | 2645 s | 132 | 529 | 0.76 HSE Points per setting |
| | | | | | | | | | 188 | 752 | 0.53 HSE Points per setting |
| | | | | | | | | | 98 | 392 | 1.02 HSE Points per setting |
| SID 6-22 (01) | no | 90.5 dB(A) | 101.5 dB(A) | | 13.4 m/s² | 1.5 m/s² | 1002 s | 4010 s | 397 | 1587 | 0.25 HSE Points per setting |
| | | | | | | | | | 386 | 1542 | 0.26 HSE Points per setting |
| | | | | | | | | | 200 | 802 | 0.50 HSE Points per setting |
| | | | | | | | | | 117 | 466 | 0.86 HSE Points per setting |
| SIW 6-22 (02) | no | 100 dB(A) | 111 dB(A) | B 22-85 | 13.9 m/s² | 1.5 m/s² | 932 s | 3727 s | 186 | 745 | 0.54 HSE Points per setting |
| | | | | | | | | | 205 | 821 | 0.49 HSE Points per setting |
| | | | | | | | | | 99 | 396 | 1.01 HSE Points per setting |
| | | | | B 22-170 | 12.7 m/s² | 1.5 m/s² | 1116 s | 4464 s | 223 | 893 | 0.45 HSE Points per setting |
| | | | | | | | | | 246 | 984 | 0.41 HSE Points per setting |
| | | | | | | | | | 119 | 474 | 0.84 HSE Points per setting |

* Emission sound pressure level LpA and triaxial vibration value ahv according to the relevant European Standard EN 60745-2-x or EN62841-2-X. Uncertainty (k): noise 3dB.

## SCREWDRIVERS

| Basic tool data | | | | | | | | | Productivity data | | |
|---|---|---|---|---|---|---|---|---|---|---|---|
| Tool | Dust removal available | Emission sound pressure level LpA* | Emission sound power level* | Battery for vibration value | Triaxial vibration value* | Uncertainty K | Time to EAV | Time to ELV | Number of screw settings till EAV 2,5 m/s² | Number of screw settings till ELV 5 m/s² | HSE Points per screw setting |
| SD 5000-22 (01) | no | 75 dB(A) | 86 dB(A) | Drilling without impact B 22-55 | 0.7 m/s² | | 367347 s | 1469388 s | 479446 | 1917784 | 0.00266 HSE Points per screw |

* Emission sound pressure level LpA and triaxial vibration value ahv according to the relevant European Standard EN 60745-2-x or EN62841-2-X. Uncertainty (k): noise 3dB.

## DIAMOND CUTTING TOOLS

| Basic tool data | | | | | | | | | | Productivity data | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Tool | Dust removal available | Emission sound pressure level $L_{pA}$* | Emission sound power level* | Application for vibration value | Battery for vibration value | Triaxial vibration value* | Uncertainty K | Time to EAV | Time to ELV | Meters / cuts till EAV 2,5 m/s² | Meters / cuts till ELV 5 m/s² | HSE Points per cutting meter |
| SJD 6-22 (02) | SJD DRS-6A | 86.5 dB(A) | 97.5 dB(A) | chipboard | B 22-55 | 4.8 m/s² | 1.5 m/s² | 7813 s | 31250 s | 117 m | 469 m | 0.85 HSE Points per cutting meter |
| | | | | | B 22-255 | 3.8 m/s² | 1.5 m/s² | 12465 s | 49861 s | 187 m | 748 m | 0.53 HSE Points per cutting meter |
| | | | | metal sheet | B 22-55 | 4.7 m/s² | 1.5 m/s² | 8148 s | 32594 s | | | |
| | | | | | B 22-255 | 4.3 m/s² | 1.5 m/s² | 9735 s | 38940 s | | | |
| SJT 6-22 (02) | | 88.0 dB(A) | 99.0 dB(A) | chipboard | B 22-55 | 5.2 m/s² | 1.5 m/s² | 6657 s | 26627 s | 100 m | 399 m | 1.00 HSE Points per cutting meter |
| | | | | | B 22-255 | 5.3 m/s² | 1.5 m/s² | 6408 s | 25632 s | 96 m | 384 m | 1.04 HSE Points per cutting meter |
| | | | | metal sheet | B 22-55 | 8.5 m/s² | 1.5 m/s² | 2491 s | 9965 s | | | |
| | | | | | B 22-255 | 7.2 m/s² | 1.5 m/s² | 3472 s | 13889 s | | | |

* Emission sound pressure level LpA and triaxial vibration value ahv according to the relevant European Standard EN 60745-2-x or EN62841-2-X. Uncertainty (k): noise 3dB.

| Basic tool data | | | | | | | | | Productivity data | | |
|---|---|---|---|---|---|---|---|---|---|---|---|
| Tool | Battery for vibration values | Dust removal available | Emission sound pressure level LpA* | Emission sound power level* | Triaxial vibration value* | Uncertainty K | Time to EAV | Time to ELV | Meters / cuts till EAV 2,5 m/s² | Meters / cuts till ELV 5 m/s² | HSE Points per cutting metre |
| DSH 600-22 (01) neu | B 22-170 | DSH-DRS | 108 dB(A) | 119 dB(A) | 1.5 m/s² | 1.5 m/s² | 80000 s | 320000 s | 49 m | 196 m | 2.05 HSE Points per cutting meter |
| | B 22-255 | | | | 1.2 m/s² | | 125000 s | 500000 s | 76 m | 306 m | 1.31 HSE Points per cutting meter |

* Emission sound pressure level LpA and triaxial vibration value ahv according to the relevant European Standard EN 60745-2-x or EN62841-2-X. Uncertainty (k): noise 3dB.

## ANGLE GRINDERS

| Basic tool data | | | | | | | | | | Productivity data | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| **Tool** | **Dust removal available** | **Emission sound pressure level LpA*** | **Emission sound power level*** | **Battery for vibration value** | **Application for vibration value** | **Triaxial vibration value*** | **Uncertainty K** | **Time to EAV** | **Time to ELV** | **Number of Cuts for diameter [mm] till EAV 2,5 m/s²** | **Number of Cuts for diameter [mm] till (ELV 5 m/s²)** | **HSE Points per g** |
| AG 6D-22 (01) | DG-EX 125/5" (for 5" and 6") | 85 dB(A) | 96 dB(A) | B 22-55 | Sanding with sandpaper with the vibration-absorbing side handle | 2.7 m/s² | 1.5 m/s² | 24691 s | 98765 s | | | |
| | | | | B 22-255 | | 3.7 m/s² | | 13148 s | 52593 s | | | |
| | | 85 dB(A) | 96 dB(A) | B 22-55 | Surface grinding with the vibration-absorbing side handle | 6.2 m/s² | 1.5 m/s² | 4683 s | 18730 s | 3355.88 g till EAV | 13423.52 g till ELV | 0.03 HSE Points per g |
| | | | | B 22-255 | | 8.7 m/s² | | 2378 s | 9512 s | 1704.32 g till EAV | 6817.28 g till ELV | 0.06 HSE Points per g |
| | | 85 dB(A) | 96 dB(A) | B 22-55 | cutting | | | | | | | |
| | | | | B 22-255 | | | | | | | | |
| AG 4S-22 (02) | DC-EX 125/5" C or DC-EX 125/5" M or DG-EX 125/5" (depending on grinding type) | 83 dB(A) | 94 dB(A) | B 22-55 | sanding | | 1.5 m/s² | | | | | |
| | | | | B 22-255 | | | 1.5 m/s² | | | | | |
| | | 83 dB(A) | 94 dB(A) | B 22-55 | grinding | 5.1 m/s² | 1.5 m/s² | 6920 s | 27682 s | 3229.53 g till EAV | 12918.11 g till ELV | 0.03 HSE Points per g |
| | | | | B 22-255 | | 5.4 m/s² | 1.5 m/s² | 6173 s | 24691 s | 2880.66 g till EAV | 11522.63 g till ELV | 0.03 HSE Points per g |
| | | 83 dB(A) | 94 dB(A) | B 22-55 | cutting | | | | | | | |
| | | | | B 22-255 | | | | | | | | |
| AG 5D-22 (01) | DC-EX 125/5" C or DG-EX 125/5" (depending on grinding type) | 94 dB(A) | 105 dB(A) | B 22-55 | sanding | 3.5 m/s² | 1.5 m/s² | 14694 s | 58776 s | | | |
| | | | | B 22-170 | | 3.8 m/s² | 1.5 m/s² | 12465 s | 49861 s | | | |
| | | 94 dB(A) | 105 dB(A) | B 22-55 | grinding | 10.4 m/s² | 1.5 m/s² | 1664 s | 6657 s | 1026.26 g till EAV | 4105.03 g till ELV | 0.10 HSE Points per g |
| | | | | B 22-170 | | 8.5 m/s² | 1.5 m/s² | 2491 s | 9965 s | 1536.33 g till EAV | 6145.33 g till ELV | 0.07 HSE Points per g |
| | | 94 dB(A) | 105 dB(A) | B 22-55 | cutting | | | | | | | |
| | | | | B 22-170 | | | | | | | | |

* Emission sound pressure level LpA and triaxial vibration value ahv according to the relevant European Standard EN 60745-2-x or EN62841-2-X. Uncertainty (k): noise 3dB.

## SAWS

| Basic tool data | | | | | | | | | Productivity data | | |
|---|---|---|---|---|---|---|---|---|---|---|---|
| Tool | Dust removal available | Emission sound pressure level LpA* | Emission sound power level* | Battery for vibration value | Triaxial vibration value* | Uncertainty K | Time to EAV | Time to ELV | Cuts till EAV 2,5 m/s² | Cuts till ELV 5 m/s² | HSE Points per m or cut |
| SR 4-22 (02) | no | 83.5 dB(A) | 94.5 dB(A) | B 22-55 | 11.5 m/s² | 1.5 m/s² | 1361 s | 5444 s | 164 | 656 | 0.61 HSE Points per cut |
| | | | | B 22-84 | 12.2 m/s² | 1.5 m/s² | 1209 s | 4837 s | 146 | 583 | 0.69 HSE Points per cut |
| | | | | B 22-55 | 12.8 m/s² | 1.5 m/s² | 1099 s | 4395 s | 69 | 275 | 1.46 HSE Points per cut |
| | | | | B 22-84 | 11.1 m/s² | 1.5 m/s² | 1461 s | 5844 s | 91 | 365 | 1.10 HSE Points per cut |
| SR 6-22 (02) | no | 83.0 dB(A) | 94.0 dB(A) | B 22-55 | 18.3 m/s² | 1.5 m/s² | 537 s | 2150 s | 54 | 217 | 1.84 HSE Points per meter |
| | | | | | 13.0 m/s² | 1.5 m/s² | 1065 s | 4260 s | 197 | 789 | 0.51 HSE Points per cut |

* Emission sound pressure level LpA and triaxial vibration value ahv according to the relevant European Standard EN 60745-2-x or EN62841-2-X. Uncertainty (k): noise 3dB.

| Basic tool data | | | | | | | | | | Productivity data | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Tool | Battery | Dust removal available | Emission sound pressure level LpA* | Emission sound power level* | Battery for vibration value | Triaxial vibration value* | Uncertainty K | Time to EAV | Time to ELV | Meters till EAV 2,5 m/s² | Meters till ELV 5 m/s² | HSE Points per m |
| SC 4WL-22 (G1) | | | 89.0 dB(A) | 100.0 dB(A) | Cutting wood: B 22-85 B 22-170 | 0.8 m/s² | 1.5 m/s² | 281250 s | 1125000 s | 21634.61538 | 86538.46154 | 0.00462 HSE Points per m |
| | | | | | | | | | | 17578.12500 | 70312.50000 | 0.00569 HSE Points per m |
| | | | | | | | | | | 27573.52941 | 110294.11765 | 0.00363 HSE Points per m |
| | | | | | | | | | | 59326.17188 | 237304.68750 | 0.00169 HSE Points per m |
| | | | | | | | | | | 39062.50000 | 156250.00000 | 0.00256 HSE Points per m |
| | | | | | | | | | | 23730.46875 | 94921.87500 | 0.00421 HSE Points per m |
| | | | | | | | | | | 83705.35714 | 334821.42857 | 0.00119 HSE Points per m |
| SC 5ML-22 (G1) | | | 103.0 dB(A) | 114.0 dB(A) | Sawing metal B 22-4.0 | 1.31 m/s² | 0.79 m/s² | 104889 s | 419556 s | 1604.41311 | 6417.65243 | 0.06233 HSE Points per m |
| | | | | | | | | | | 1748.14987 | 6992.59950 | 0.05720 HSE Points per m |
| | | | | | | | | | | 806.83840 | 3227.35361 | 0.12394 HSE Points per m |
| | | | | | | | | | | 6314.04132 | 25256.16530 | 0.01584 HSE Points per m |

| Basic tool data | | | | | | | | | | | Productivity data | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Tool | Battery | Dust removal available | Emission sound pressure level LpA* | Emission sound power level* | Application for vibration value | | Triaxial vibration value* | Uncertainty K | Time to EAV | Time to ELV | Cuts till EAV 2,5 m/s² | Cuts till ELV 5 m/s² | HSE Points per m or cut |
| SB 4-22 (02) | | | 86.5 dB(A) | 88.0 dB(A) | Wood | B 22-55 | 1.4 m/s² | 1.5 m/s² | 91837 s | 367347 s | | | |
| | | | | | | B 22-255 | 1.6 m/s² | 1.5 m/s² | 70313 s | 281250 s | | | |
| | | | | | Metal | B 22-55 | 1.4 m/s² | 1.5 m/s² | 91837 s | 367347 s | 1775 cuts | 7101 cuts | 0.06 HSE Points per meter |
| | | | | | | B 22-255 | 2.0 m/s² | 1.5 m/s² | 45000 s | 180000 s | | | |

* Emission sound pressure level LpA and triaxial vibration value ahv according to the relevant European Standard EN 60745-2-x or EN62841-2-X. Uncertainty (k): noise 3dB.

## HYDRAULIC TOOLS

| Basic tool data | | | | | | | | | | Productivity data | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| **Tool** | **Dust removal available** | **Emission sound pressure level LpA*** | **Emission sound power level*** | **Battery** | **Triaxial vibration value*** | **Insert** | **Uncertainty K** | **Time to EAV** | **Time to ELV** | **Work till EAV 2,5 m/s²** | **Work till ELV 5 m/s²** | **HSE Points per g or per meter** |
| GFB 6X-22 (02) Band file neu | | 78 | 89 | B 22-55 | 2.9 m/s² | | 1.5 m/s² | 357 min | 1427 min | 159 g | 636 g | 0.63 HSE Points per g |
| | | | | B 22-255 | 3.2 m/s² | | | 293 min | 1172 min | 131 g | 522 g | 0.77 HSE Points per g |
| GTB 6X-22 (02) Tube belt sander neu | | 78 | 89 | B 22-55 | 1.3 m/s² | | 1.5 m/s² | 1775 min | 7101 min | 879 g | 3514 g | 0.11 HSE Points per g |
| | | | | B 22-255 | 1.6 m/s² | | | 1172 min | 4688 min | 580 g | 2320 g | 0.17 HSE Points per g |
| GPB 6X-22 (02) Burnisher neu | | 78 | 89 | B 22-55 | 2.2 m/s² | | 1.5 m/s² | 620 min | 2479 min | 917 g | 3669 g | 0.11 HSE Points per g |
| | | | | B 22-255 | 2.3 m/s² | | | 567 min | 2268 min | 839 g | 3357 g | 0.12 HSE Points per g |
| SPN 6-22 (02) Nibbler neu | | 98 | 109 | B 22-55 | 13.1 m/s² | (SPN CN) | 1.5 m/s² | 17 min | 70 min | 26 m | 105 m | 3.81 HSE Points per meter |
| | | | | B 22-255 | 13.3 m/s² | | | 17 min | 68 min | 25 m | 102 m | 3.93 HSE Points per meter |
| | | | 105 | B 22-55 | 13.8 m/s² | (SPN RN) | | 16 min | 63 min | 24 m | 95 m | 4.23 HSE Points per meter |
| | | | | B 22-255 | 14.6 m/s² | | | 14 min | 56 min | 21 m | 84 m | 4.74 HSE Points per meter |
| | | | 106 | B 22-55 | 13.2 m/s² | (SPN RL) | | 17 min | 69 min | 26 m | 103 m | 3.87 HSE Points per meter |
| | | | | B 22-255 | 13.5 m/s² | | | 16 min | 66 min | 25 m | 99 m | 4.05 HSE Points per meter |
| SSH 6-22 (02) shear neu | | 74 | 85 | B 22-55 | 8.8 m/s² | | 1.5 m/s² | 39 min | 155 min | 174 m | 697 m | 0.57 HSE Points per meter |
| | | | | B 22-255 | 9.2 m/s² | | | 35 min | 142 min | 159 m | 638 m | 0.63 HSE Points per meter |
| GDG 6-22 (02) Die grinder neu | | 72 | 83 | B 22-55 | 2.4 m/s² | Insert <25 mm | 1.5 m/s² | 521 min | 2083 min | 1866 g | 7465 g | 0.05 HSE Points per g |
| | | | | B 22-255 | 2.2 m/s² | | | 620 min | 2479 min | 2221 g | 8884 g | 0.05 HSE Points per g |
| | | | | B 22-55 | 5.0 m/s² | Insert25 - 50 mm | | 120 min | 480 min | 430 g | 1720 g | 0.23 HSE Points per g |
| | | | | B 22-255 | 5.2 m/s² | | | 111 min | 444 min | 398 g | 1590 g | 0.25 HSE Points per g |
| | | | | B 22-55 | 27.5 m/s² | Insert 50 - 55 mm | | 4 min | 16 min | 14 g | 57 g | 7.03 HSE Points per g |
| | | | | B 22-255 | 28.3 m/s² | | | 4 min | 15 min | 13 g | 54 g | 7.45 HSE Points per g |

* Emission sound pressure level LpA and triaxial vibration value ahv according to the relevant European Standard EN 60745-2-x or EN62841-2-X. Uncertainty (k): noise 3dB.

## CUTTERS & CRIMPERS

| Basic tool data | | | | | | | | | | Productivity data | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| **Tool** | **Dust removal available** | **Battery** | **Emission sound pressure level $L_{pA}$*** | **Emission sound power level*** | **Triaxial vibration value*** | **Insert** | **Uncertainty K** | **Time to EAV** | **Time to ELV** | **Work till EAV 2,5 m/s²** | **Work till ELV 5 m/s²** | **HSE Points per cycle** |
| NCT 25 S-22 (02) Cutter | | | 66.0 dB(A) | 77.0 dB(A) | < 2.5 m/s² | | 1.5 m/s² | 480 min | 1920 min | 80 | 320 | 0.02 HSE Points per cycle |
| | | | | | | | | | | 80 | 320 | 0.02 HSE Points per cycle |
| NCT 45 S-22 (02) Cutter | | | 66.0 dB(A) | 77.0 dB(A) | < 2.5 m/s² | | 1.5 m/s² | 480 min | 1920 min | 36.92307692 | 147.6923077 | 0.05 HSE Points per cycle |
| | | | | | | | | | | 36.92307692 | 147.6923077 | 0.05 HSE Points per cycle |
| NCT 53 C-22 (02) Cutter | | | 66.0 dB(A) | 77.0 dB(A) | ≤ 2.5 m/s² | | 1.5 m/s² | 480 min | 1920 min | 48 | 192 | 0.03 HSE Points per cycle |
| | | | | | | | | 480 min | 1920 min | 48 | 192 | 0.03 HSE Points per cycle |
| | | | | | | | | 480 min | 1920 min | 50.52631579 | 202.1052632 | 0.03 HSE Points per cycle |
| | | | | | | | | 480 min | 1920 min | 29.09090909 | 116.3636364 | 0.06 HSE Points per cycle |
| | | | | | | | | 480 min | 1920 min | 29.09090909 | 116.3636364 | 0.06 HSE Points per cycle |
| NCT 85 C-22 (02) Cutter | | | 66.0 dB(A) | 77.0 dB(A) | < 2.5 m/s² | | 1.5 m/s² | 480 min | 1920 min | 41.73913043 | 166.9565217 | 0.04 HSE Points per cycle |
| | | | | | | | | | | 43.63636364 | 174.5454545 | 0.04 HSE Points per cycle |
| | | | | | | | | | | 41.02564103 | 164.1025641 | 0.04 HSE Points per cycle |
| NUN 54-22 (02) **Cutter** | | | 70.0 dB(A) | 80.0 dB(A) | < 2.5 m/s² | | 1.5 m/s² | 480 min | 1920 min | 120 | 480 | 0.01 HSE Points per cycle |
| | | | | | | | | | | 137.1428571 | 548.5714286 | 0.01 HSE Points per cycle |
| | | | | | | | | | | 137.1428571 | 548.5714286 | 0.01 HSE Points per cycle |
| | | | | | | | | | | 120 | 480 | 0.01 HSE Points per cycle |
| | | | | | | | | | | 102.1276596 | 408.5106383 | 0.02 HSE Points per cycle |
| | | | | | | | | | | 102.1276596 | 408.5106383 | 0.02 HSE Points per cycle |
| | | | | | | | | | | 96 | 384 | 0.02 HSE Points per cycle |
| NUN 54-22 (02) **Crimper** | | | 70.0 dB(A) | 80.0 dB(A) | < 2.5 m/s² | | 1.5 m/s² | 480 min | 1920 min | 120 | 480 | 0.01 HSE Points per cycle |
| | | | | | | | | | | 106.6666667 | 426.6666667 | 0.02 HSE Points per cycle |
| | | | | | | | | | | 120 | 480 | 0.01 HSE Points per cycle |
| | | | | | | | | | | 160 | 640 | 0.01 HSE Points per cycle |
| NCR 60 D-22 (02) Crimper | | | 66.0 dB(A) | 77.0 dB(A) | < 2.5 m/s² | | 1.5 m/s² | 480 min | 1920 min | 48 | 192 | 0.03 HSE Points per cycle |
| | | | | | | | | | | 62.33766234 | 249.3506494 | 0.03 HSE Points per cycle |
| | | | | | | | | | | 48 | 192 | 0.03 HSE Points per cycle |
| | | | | | | | | | | 64 | 256 | 0.03 HSE Points per cycle |
| | | | | | | | | | | 96 | 384 | 0.02 HSE Points per cycle |
| | | | | | | | | | | 68.57142857 | 0 | 0.00 HSE Points per cycle |
| NCR 120-22 (02) Crimper | | | 66.0 dB(A) | 77.0 dB(A) | < 2.5 m/s² | | 1.5 m/s² | 480 min | 1920 min | 45.71428571 | 182.8571429 | 0.04 HSE Points per cycle |

* Emission sound pressure level LpA and triaxial vibration value ahv according to the relevant European Standard EN 60745-2-x or EN62841-2-X. Uncertainty (k): noise 3dB.

## PRESS

| Basic tool data | | | | | | | | | | Productivity data | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Tool | Dust removal available | Battery | Emission sound pressure level LpA* | Emission sound power level* | Triaxial vibration value* | Insert | Uncertainty K | Time to EAV | Time to ELV | Work till EAV 2,5 m/s² | Work till ELV 5 m/s² | HSE Points per cycle |
| NPR 19-22 (02) | | | 66.0 dB(A) | 77.0 dB(A) | < 2.5 m/s² | | 1.5 m/s² | 480 min | 1920 min | 45.71428571 | 182.8571429 | 0.036 HSE Points per cycle |
| | | | | | | | | | | 80 | 320 | 0.021 HSE Points per cycle |
| | | | | | | | | | | 68.57142857 | 274.2857143 | 0.024 HSE Points per cycle |
| NPR 24-22 (01) | | | 66.0 dB(A) | 77.0 dB(A) | < 2.5 m/s² | | 1.5 m/s² | 480 min | 1920 min | 120 | 480 | 0.014 HSE Points per cycle |
| | | | | | | | | | | 120 | 480 | 0.014 HSE Points per cycle |
| NPR 32-22 (02) | | | 66.0 dB(A) | 77.0 dB(A) | < 2.5 m/s² | | 1.5 m/s² | 480 min | 1920 min | 45.71428571 | 182.8571429 | 0.036 HSE Points per cycle |
| | | | | | | | | | | 80 | 320 | 0.021 HSE Points per cycle |
| | | | | | | | | | | 68.57142857 | 274.2857143 | 0.024 HSE Points per cycle |
| NPR 32 P-22 (01) | | | 66.0 dB(A) | 77.0 dB(A) | < 2.5 m/s² | | 1.5 m/s² | 480 min | 1920 min | 45.71428571 | 182.8571429 | 0.036 HSE Points per cycle |
| | | | | | | | | | | 80 | 320 | 0.021 HSE Points per cycle |
| | | | | | | | | | | 68.57142857 | 274.2857143 | 0.024 HSE Points per cycle |
| NPR 32 XL-22 (02) | | | 66.0 dB(A) | 77.0 dB(A) | < 2.5 m/s² | | 1.5 m/s² | 480 min | 1920 min | 51.61290323 | 206.4516129 | 0.032 HSE Points per cycle |
| | | | | | | | | | | 96 | 384 | 0.017 HSE Points per cycle |
| | | | | | | | | | | 22.85714286 | 91.42857143 | 0.073 HSE Points per cycle |

* Emission sound pressure level LpA and triaxial vibration value ahv according to the relevant European Standard EN 60745-2-x or EN62841-2-X. Uncertainty (k): noise 3dB.

## CORDLESS CUT-OUT TOOLS

| Basic tool data | | | | | | | | | Productivity data | | |
|---|---|---|---|---|---|---|---|---|---|---|---|
| Tool | Battery | Dust removal available | Emission sound pressure level LpA* | Emission sound power level* | Triaxial vibration value* | Uncertainty K | Time to EAV | Time to ELV | Meters / cuts till EAV 2,5 m/s² | Meters / cuts till ELV 5 m/s² | HSE Points per cutting meter |
| SCO 6-22 (02) | B 22-85 | | 76.0 dB(A) | 87.0 dB(A) | 1.67 m/s² | | 64542 s | 258166 s | 1930 m | 7720 m | 0.05 HSE Points per cutting meter |
| | B 22-110 | | | | 1.62 m/s² | | 68587 s | 274348 s | 2051 m | 8204 m | 0.05 HSE Points per cutting meter |

* Emission sound pressure level LpA and triaxial vibration value ahv according to the relevant European Standard EN 60745-2-x or EN62841-2-X. Uncertainty (k): noise 3dB.

## CORDLESS FASTENING TOOLS

| Basic tool data | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| Tool | ` | Emission sound pressure level $L_{pA}$* | Emission sound power level* | Triaxial vibration value* | | Uncertainty K | Time to EAV 2.5m/s2 | Time to ELV 5m/s2 |
| BX3-22 (03) | B22 55 | 89.0 dB(A) | 100.0 dB(A) | 3.3 m/s² | Setting of nails into steel | 1.5 m/s² | 275 min | 1102 min |
| | B22 85 | | | 3.5 m/s² | | 1.5 m/s² | 245 min | 980 min |
| | B22 55 | 85.0 dB(A) | 96.0 dB(A) | 2.5 m/s² | Setting of nails into concrete | 1.5 m/s² | 480 min | 1920 min |
| | B22 85 | | | 2.9 m/s² | | 1.5 m/s² | 357 min | 1427 min |

* Emission sound pressure level LpA and triaxial vibration value ahv according to the relevant European Standard EN 60745-2-x or EN62841-2-X. Uncertainty (k): noise 3dB.

## DISCLAIMER

**Disclaimer for power tool selector**

The vibration emission levels given in this information sheet have been measured in accordance with a standardised test described in EN 60745-1: 2006 or EN 61029 and may be used to compare one tool with another. They may be used for a preliminary assessment of exposure.

The declared vibration emission levels represent the main applications of the tools. However, if the tools are used for different applications, with different accessories or are poorly maintained, the vibration emission may differ. This may significantly increase the exposure level over the total working period.

An estimation of the level of exposure to vibration should also take into account the times when the tool is switched off or when it is running but not actually doing the job. This may significantly reduce the exposure level over the total working period.

Noise values are measured in accordance with EN 60745-1:2006 or EN 61029. Regardless of the noise value, Hilti strongly recommends that appropriate noise protection is worn.

The material used for the measurements is defined as following:
– Rotary hammers, combi hammers, breakers and diamond coring tools are measured on concrete with a minimum compressive strength of 40 N/mm2 (after 28 days). The concrete is not reinforced. The depth of the holes drilled is stated in the respective table.
– Reciprocating saws are measured on chipboard with the dimensions of 600 x 38 mm and beams of fir wood with the dimensions of 100 x 100 mm.

The size of opening chiselled by the small breakers up to and including the TE 706 represents chiselling out an opening in a wall (e.g. for a window) in solid material, i.e. the opening is surrounded by concrete on all sides.

When chiselling at the edge of a slab, performance is higher by a factor of 2–3. With the TE 805 and TE 905-AVR, the application is demolition chiselling towards the ground on an edge.

Dust from material such as paint containing lead, some wood species, minerals and metal may be harmful.

Certain kinds of dust are classified as carcinogenic such as oak and beech dust especially in conjunction with additives for wood conditioning (chromate, wood preservative). Material containing asbestos must only be treated by specialists.
• Where the use of a dust extraction device is possible it shall be used.
• The workplace must be well ventilated.
• The use of a dust mask of filter class P2 is recommended.

Follow local requirements for the materials you want to work with.

The respective numbers shown in the selector indicate as follows:
– Rotary hammers (1):
Numbers of holes that can be drilled in one working day without exceeding the exposure action value or exposure limit value as defined in the EU vibration directive 2002/44/EC.
– Combi hammers (2):
Numbers of holes that can be drilled or respectively the size of opening that can be chiselled in one working day without exceeding the exposure action value or exposure limit value as defined in the EU vibration directive 2002/44/EC..
– Breakers (3):
The size of opening that can be chiselled in one working day without exceeding the exposure action value or exposure limit value as defined in the EU vibration directive 2002/44/EC.
– Diamond coring tools (4):
Numbers of hole that can be drilled in one working day without exceeding the exposure action value or exposure limit value as defined in the EU vibration directive 2002/44/EC.
– Reciprocating saws (5):
Number of cutting meters that can be cut or respectively the number of cuts that can be performed in one working day without exceeding the exposure action value or exposure limit value as defined in the EU vibration directive 2002/44/EC.

The vibration values listed are triaxial measurements made in accordance with EN 60745-1:2006 or EN 61029. The vibration values shown are generated from laboratory test data and do not guarantee actual vibration values for any specific application on site. The values are rounded averages.

**Disclaimer for direct fastening selector**

The vibration and noise values listed in this table are generated from laboratory tests and do not guarantee actual recoil values in any specific application on site. The values are rounded averages.

These vibration and noise values are therefore to be used as a guideline only. The employer is responsible for adhering to local requirements applicable to workplace health and safety and for evaluation of the actual vibration and noise values by taking the appropriate on-site measurements.

Underlying measurements for vibration values are one-dimensional and taken in typical applications under laboratory conditions in accordance with ISO 8662-11.

Underlying measurements for noise values are taken in typical applications under laboratory conditions in accordance with EN 12 549 acoustics – noise test code for fastener driving tools.

The productivity values are calculated on the basis of the vibration value and performance of the tool and are measured in the procedures according to EN 60745-1:2006 or EN 61029. They vary, depending on many factors, such as the material, possible rebar hits, type and sharpness of the bit, chisel or blade used and the working behavior of the user etc. All values are measured using new Hilti power tools and bits, chisels, blades etc.
Drilling into or through rebars influences the rate of drilling progress and vibration emissions. This, as a rule, leads to a significant reduction of overall productivity (decrease in the number of holes drilled).

The values given in the tool and application selectors are therefore to be used only as a guideline. The employer is responsible for ensuring that limit values are not exceeded.

The efficiency of dust removal systems depends strongly on their correct use as well as the conditions on the jobsite, e.g. the type and surface shape of the material worked on. The values given and statements made with respect to dust removal are therefore an indication only.